



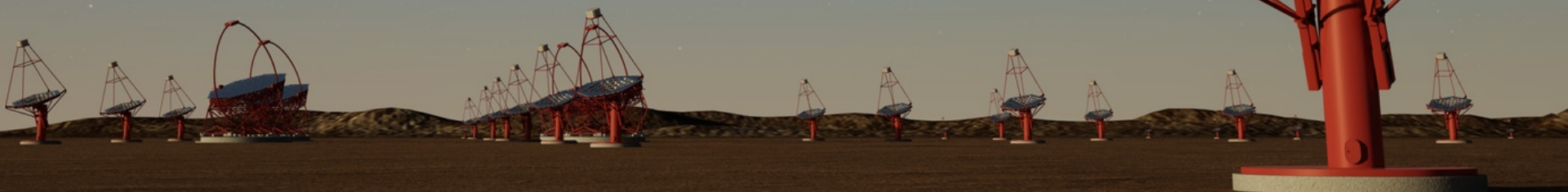
cherenkov
telescope
array



Project management and main CDMR outcomes

NectarCAM remote meeting, Apr 6-7, 2021

Philippe GALDEMARD (CEA/Irfu)



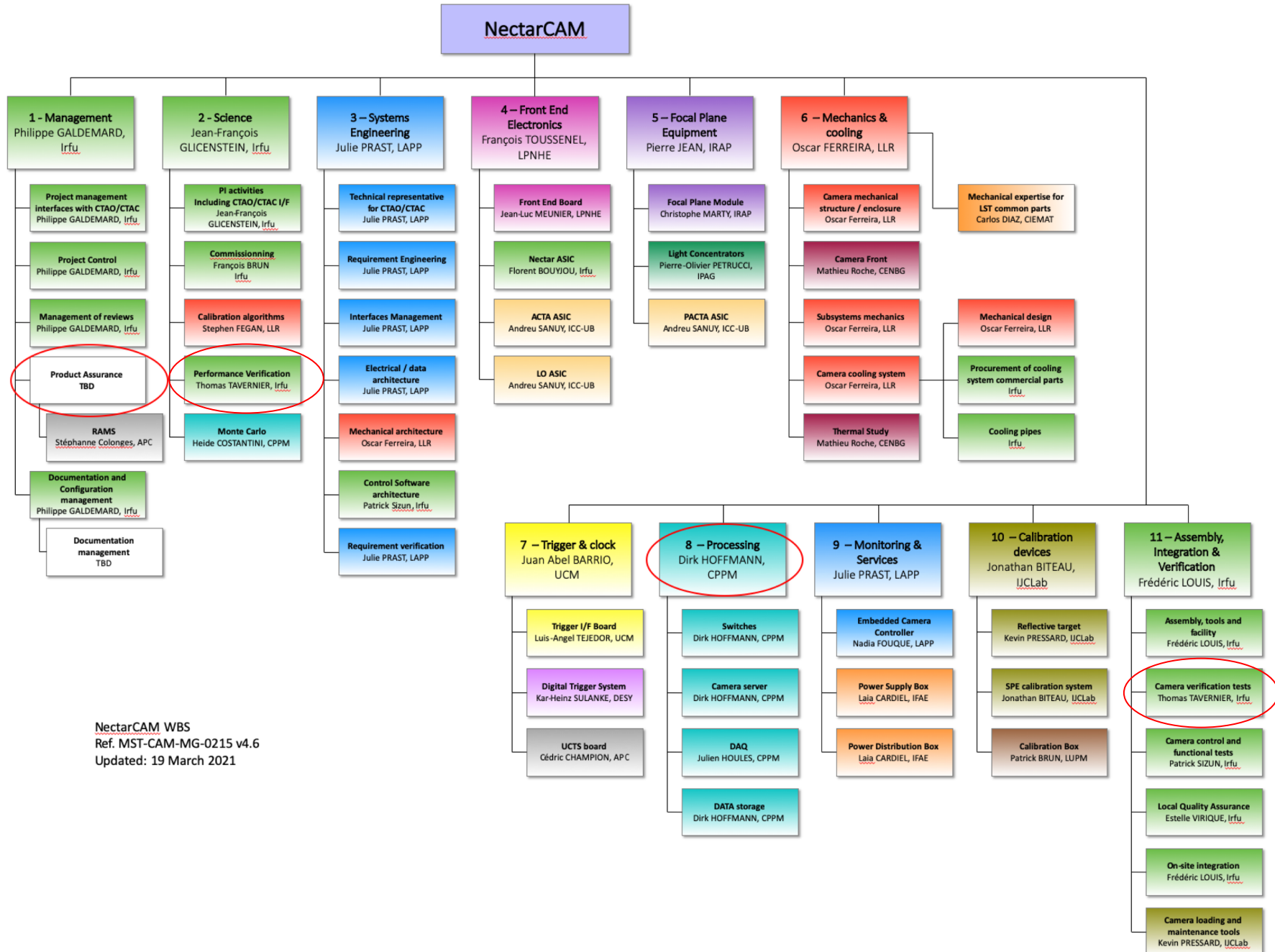
- F2F meeting and Progress reports
- NectarCAM team update
- MST program
- QM status, schedule.
- ADP
- Production : MoU, schedule.
- CDMR review → process and main outcomes

During the presentation at any time, do not hesitate interrupting me and asking questions !

F2F meetings and Progress reports

- The pandemic situation prevented us from organising F2F meetings. The last was supposed to be held in Bordeaux in summer 2020, but it had to be postponed.
- The last Progress report (issue 5) was issued in April 2020. The next issue will be released by the end of June 2021.


Updated WBS


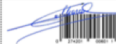



NectarCAM WBS
Ref. MST-CAM-MG-0215 v4.6
Updated: 19 March 2021

Product Assurance contract

- The contract of CNRS/IN2P3 with Nexeya has ended in February 2021. The Product Assurance Manager Vincent Leray was 60% on NectarCAM since September 2018.
- For the Production, CEA/Irfu will set-up a new contract to hire a PAM:
 - Full time on NectarCAM
 - Mainly located at Irfu but able to visit all lab as necessary
 - Will help all labs to fulfil PA requirements
 - Will take the configuration control management
 - Will help with the documentation management
- IN2P3 will contract with Nexeya (around 20 days) in order to finish the software/firmware part of the PA plan, and close associated CDMR actions.

	MST-CAM / NectarCAM	Ref. : MST-CAM-PL-0166
	<i>PRODUCT ASSURANCE PLAN</i>	Ed. : 3 Rev. : 0 Date: Oct 6 th , 2020 Page : 1/63

Product Assurance Plan			
Author V. Leray NectarCAM Product Assurance Manager	Signature 	Accepted by WP Leaders: P. Galdemard – CEA/IRFU J.F. Glicenstein – CEA/IRFU J. Prast – LAPP F. Toussnel – LPNHE P. Jean – IRAP O. Ferreira – LLR JA Barrio – UCM J. Houles – CPPM J. Biteau – IPNO F. Louis – CEA/IRFU	Signature 

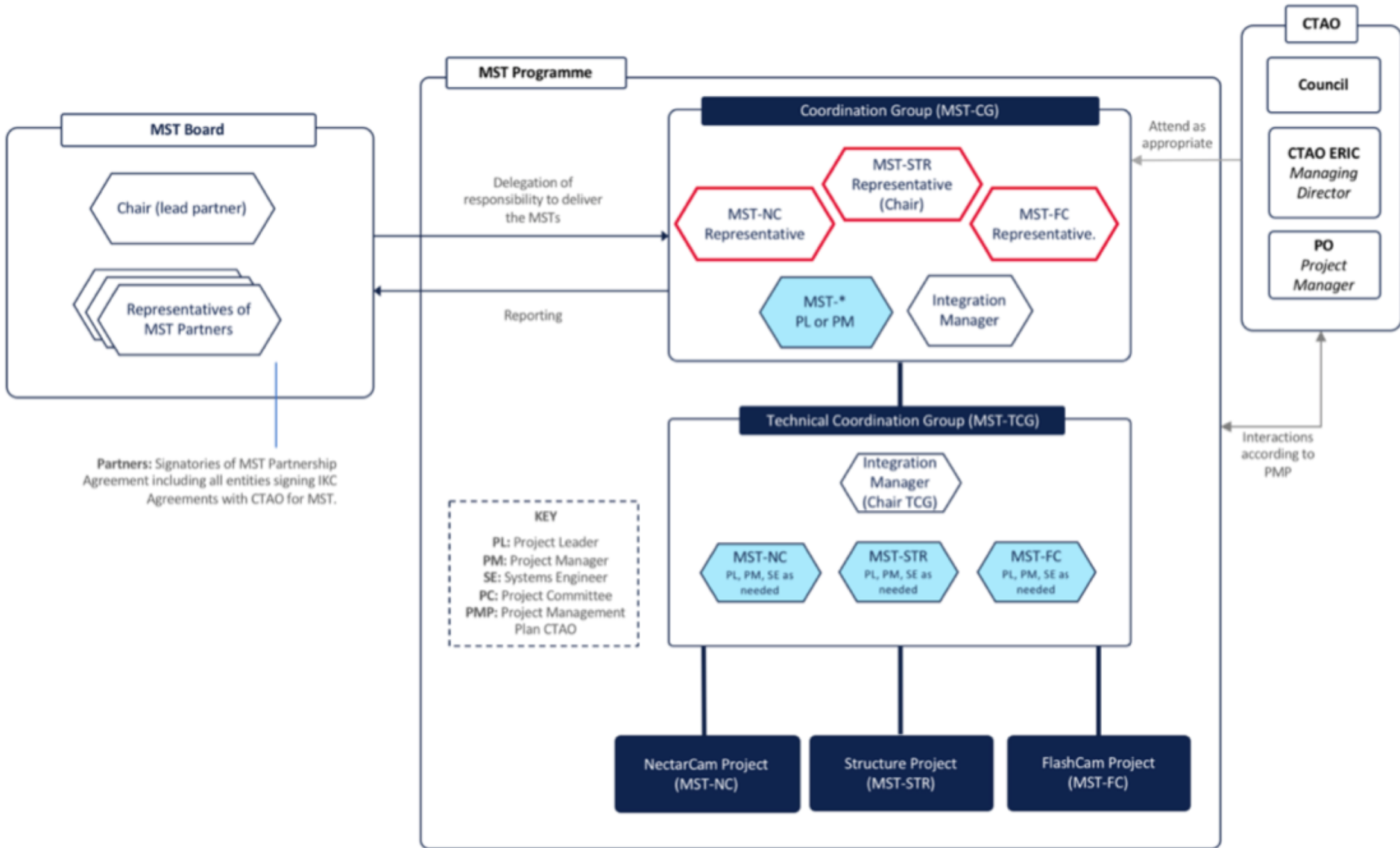
Released by	Function/Laboratory	Date	Signature
Ph. Galdemard	Project Manager / CEA/IRFU	06/10/2020	

Summary	This document provides all details for the product assurance implementation for Nectarcam, HW and SW.
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History of changes		
Version	Date	Document changes
1.0	2016	First version of the PA Plan.
2.0	23/03/2020	Full modification of the Plan content.
2.1	03/06/2020	SW PA Section added.
2.2	12/06/2020	Iteration with Project system level on SW PA section.
3.0	06/10/2020	Version for CDMR review / Released. Modified sections: 1.1, 1.3, 3.3, 3.4.3, 3.6.3, 5.3, 2.2, 2.3.1, 2.3.2, 2.3.3, 2.4, 2.5.3, 2.7, 3.4.4, 3.5.1, 3.5.2, 3.8.2, 3.8.4, 3.8.5, 3.9.1, 3.9.5, 3.9.6, 4.1, 6.2, 7.1.1, 11. Modified supporting documents: SD2, SDS

Distribution	See Distribution list at the end of this document
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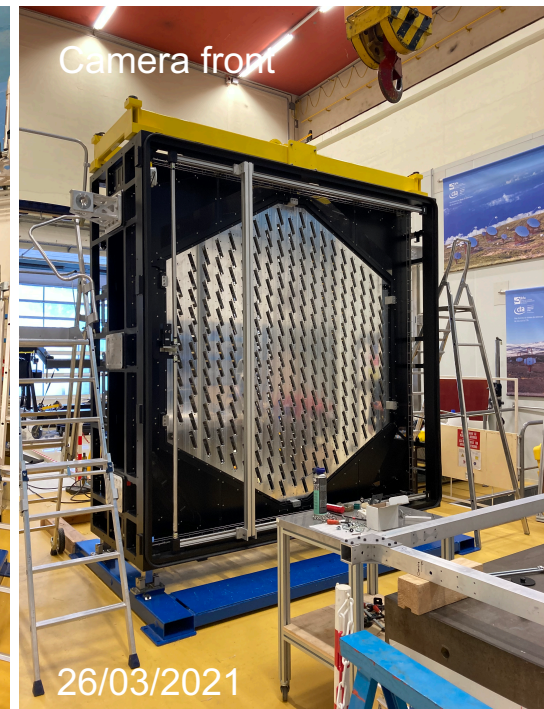
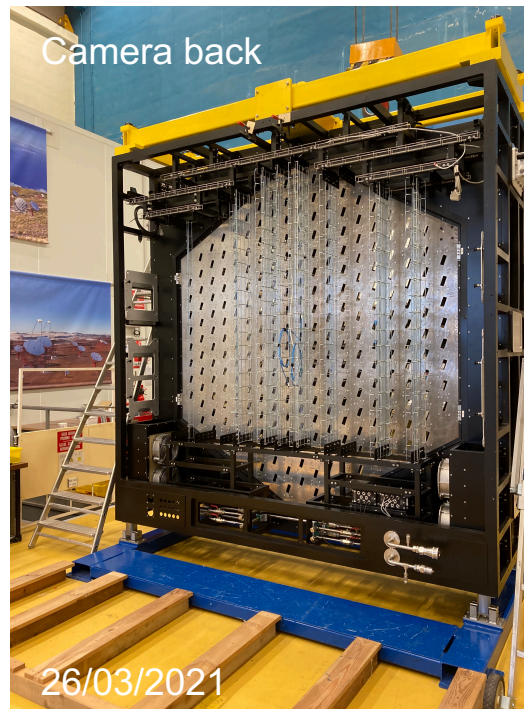
MST Programme: started in may 2020



Groups of the MST programme

- Two groups including members from NectarCAM, FlashCam and the MST structure meet regularly:
 - MST-CG (coordination group): meets every 2 weeks
 - D. Berge, M. Garczarczyk (structure), J. Hinton, G. Hermann (FlashCam), J.F. Glicenstein, P. Galdemard (NectarCAM).
 - Mainly political discussions like MST MoU, the repartition of MSTs on northern and southern sites, the location of MSTs at la Palma; preparation of reports for the MST board. Ex: Submission of the pathfinder strategy to decide the implementation of 5 MSTs at la Palma before the ERIC creation.
 - MST-TCG (Technical coordination, group) : meets every monday
 - A. Steiner, M. Garczarczyk (structure), M. Barcelo, G. Hermann (FlashCam), J. Prast, Ph. Galdemard (NectarCAM) + technical experts from the teams as required
 - Technical discussions. ex: Chiller specifications, camera weight, wind protection system, camera maintenance structure, interlocks, ...
- MST board: Higher level group taking decisions.
 - Chaired by C. Stegmann.
 - Patricia Roussel Chomaz, CEA; Anne-Isabelle Etienvre permanently invited ; Berrie Giebels, CNRS
 - Christian Stegmann, DESY, Rafael Rebolo, IAC
 - Filippo Zerbi, INAF, Werner Hofmann, MPG
 - Olaf Reimer, U of Innsbruck
 - Vitor de Souza, U of São Paulo
 - Petr Travnicek, IoP / CAS, Michal Rybinski, MSHE or Jacek Niemiec, INP PAS

QM status



- Mechanical assembly completed
- Electronics installation (DTBs, DTC, cabinets, ...) and associated cabling will start soon
- Test of switches with 265 FEBs planned for early May
- Mounting of modules by the end of May
- Tests of the complete camera without front window and side panels from June 2021 until the end of September 2021.
- Test of the camera with the front window and side panels starting by mid-October 2021 (→ including thermal tests)

QM schedule

N°	Traits	Titre	Travail donné	Début planifié	Fin prévue	Prédécesseurs	T3 / 2020		T4 / 2020				T1 / 2021			T2 / 2021			T3 / 2021			T4 / 2021			T1 / 2022					
							08	09	10	11	12	01	02	03	04	05	06	07	08	09	10	11	12	01	02	03				
0	📅	201217_QM_schedule		23 nov. 2020	1 mars 2022				201217_QM_schedule																					
1	🕒	Main structure assembly	15j	23 nov. 2020	11 déc. 2020				Main structure assembly																					
2		Fan Cabling	4j	14 déc. 2020	17 déc. 2020	1			Fan Cabling																					
3	🕒	Pressure test (PFS)	1 jour	11 janv. 2021	11 janv. 2021	1			Pressure test (PFS)																					
4	🕒	Assembly of distribution boxes	1j?	17 déc. 2020	17 déc. 2020	1			Assembly of distribution boxes																					
5	🕒	Sensors and supports assembly - part 1	4j	18 déc. 2020	6 janv. 2021	4			Sensors and supports assembly - part 1																					
6		Small Mechanics assembly (plates, supports, cable trays, ...)	1j?	12 janv. 2021	8 mars 2021	3; 5			Small Mechanics assembly (plates, supports, cable tr...																					
7	🕒	Sensors and supports assembly - end	7j	19/03/2021	29/03/2021	6			Sensors and supports assembly - end																					
8	🕒	Module Holder refurbishments / repairs	4j	9 mars 2021	12/03/2021				Module Holder refurbishments / repairs																					
9	🕒	sensors / distrib box cabling	19j	31/03/2021	26 avril 2021	7; 8			sensors / distrib box cabling																					
10	🕒	XY table / MCB installation / WT assembly and tests	15j	31/03/2021	20 avril 2021				XY table / MCB installation / WT assembly and tests																					
11	🕒	Mechanical slides availability		19/03/2021	19/03/2021				Mechanical slides availability																					
12	🕒	ECC, PDB, PSB assembly	8j	31/03/2021	9 avril 2021	11			ECC, PDB, PSB assembly																					
13	🕒	Shipment of 1 Arista and 6 DELL switches to AIV	7j	1 avril 2021	9 avril 2021	14DD-7 jours			Shipment of 1 Arista and 6 DELL switches to AIV																					
14	🕒	Switches, UCTS, TIB, DTC assembly	2j	12 avril 2021	13 avril 2021	12			Switches, UCTS, TIB, DTC assembly																					
15	🕒	Power lines cabling	3j	14 avril 2021	16 avril 2021	14			Power lines cabling																					
16	🕒	Switches cabling	4j	19 avril 2021	22 avril 2021	15; 18			Switches cabling																					
17	🕒	Mounting/cabling Backplanes	10j	22/03/2021	2 avril 2021	8			Mounting/cabling Backplanes																					
18	🕒	DTC cabling	4j	12 avril 2021	15 avril 2021	12; 17			DTC cabling																					
19	🕒	Margin	10j	16 avril 2021	29 avril 2021	18			Margin																					
20	🕒	Test of switches with CPPM (with FEB only)	4j	4 mai 2021	7 mai 2021	16; 19			Test of switches with CPPM (with FEB only)																					
21	🕒	Modules assembly and mounting	20j	10 mai 2021	4 juin 2021	10; 17; 20			Modules assembly and mounting																					
22	🕒	Front window assembly	2j	29/09/2021	30/09/2021	27			Front window assembly																					
23	🕒	Mounting of doors and side pannels	6j	1 oct. 2021	8 oct. 2021	22			Mounting of doors and side pannels																					
24	🕒	Waterproofness test	2j	11 oct. 2021	12 oct. 2021	23			Waterproofness test																					
25	🕒	Dark room floor isolation	10j	29/03/2021	9 avril 2021				Dark room floor isolation																					
26	🕒	Dark room facility temperature tests	20j	12 avril 2021	7 mai 2021	25			Dark room facility temperature tests																					
27	🕒	QM Tests in Dark Room wo window	3m	7 juin 2021	28/09/2021	10; 21; 26			QM Tests in Dark Room wo window																					
28	🕒	QM Tests with window and side panels	5m	13 oct. 2021	1 mars 2022	24			QM Tests with window and side panels																					
29	🕒	ECC, PDB, PSB datapackage acceptance		19/03/2021	19/03/2021	12DF-8 jours			ECC, PDB, PSB datapackage acceptance																					
30	🕒	Front window qualified (Wind, waterproofness)	8 sept. 2021	8 sept. 2021	22DF-15 jours				Front window qualified (Wind, waterproofness)																					
31		UCTS, TIB datapacklage acceptance		31/03/2021	31/03/2021	14DF-8 jours			UCTS, TIB datapacklage acceptance																					
32		FPM datapackage acceptance		28 avril 2021	28 avril 2021	21DF-8 jours			FPM datapackage acceptance																					
33		FEB datapackage acceptance		28 avril 2021	28 avril 2021	21DF-8 jours			FEB datapackage acceptance																					
34		Switches datapackage acceptance		31/03/2021	31/03/2021	14DF-8 jours			Switches datapackage acceptance																					
35		DTC / bacplanes datapackage acceptance		31/03/2021	31/03/2021	14DF-8 jours			DTC / bacplanes datapackage acceptance																					
36		XY table / WT datapackage acceptance		19/03/2021	19/03/2021	10DF-8 jours			XY table / WT datapackage acceptance																					

Acceptance Data Package (ADP)

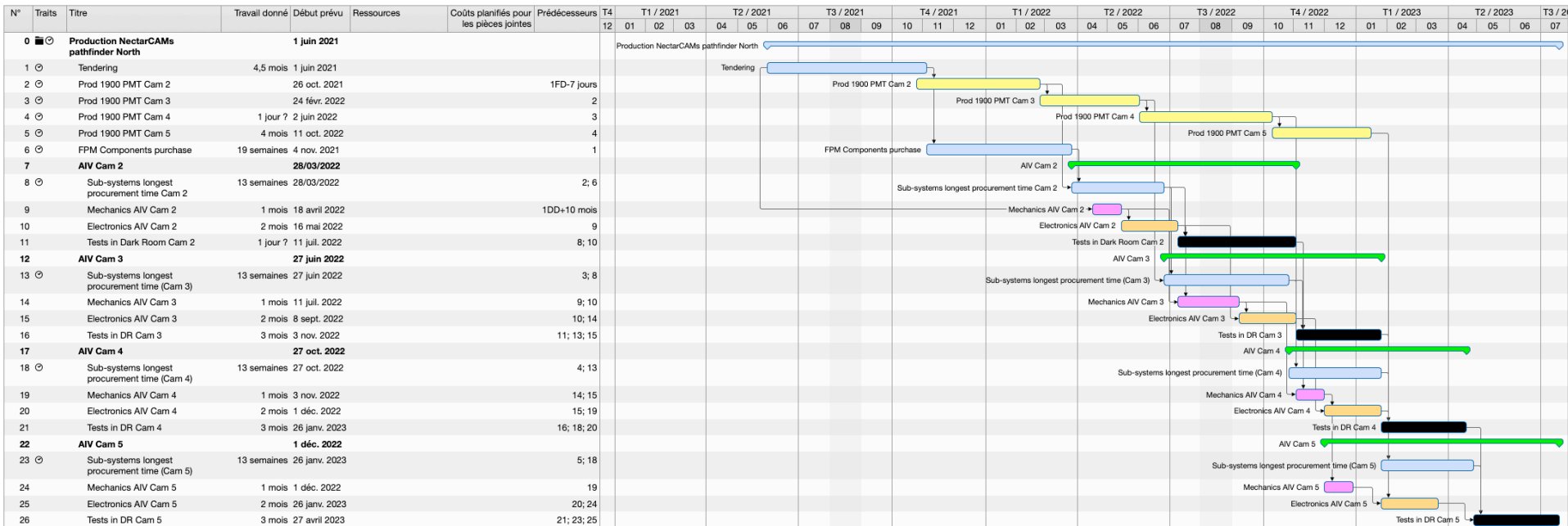
For the QM deliverables, we started to work with ADPs.

The ADP is a set of documentation that is submitted before sending the deliverable hardware. It is described in detail in the PA plan.

The ADP includes:

- The **certificate of conformity stating that the hardware was successfully tested according to a referenced test plan**
- REACh certificates
- CIDL / ABCL including SW and FW configurations
- Non-conformance reports
- Test reports, user manuals
- Parameters for the camera database

Production schedule




In accordance with present plans for CTA-N (5 MSTs installed before the end of 2023)

Suggestion: contracts for the procurement of 4 camera elements, including commercial options for additional cameras, when the financial amounts allow (the PMT contract could not include these options). The main mechanics tender should be issued in June 2021 in order to fulfil the above schedule.

NectarCAM MoU for the production of the next 4 cameras

- A draft MoU has been prepared by CEA in November 2020. It involves the production of the next 4 cameras.
- It is being reviewed by CNRS
- As soon as the feed-back of CNRS is given and their comments included, a new version will be circulated within German and Spanish labs.
- The Workpackages document will be an annex of the MoU. It will be checked and could be updated as needed.

Memorandum of Understanding for the construction, installation and commissioning of four NectarCAM cameras for Medium-Size Telescopes on the CTA Site Observatorio del Roque de los Muchachos	
1	Ref: MST-CAM-MG-0275-IRFU Version: 1.1 Date: 18/07/2019 Page: 1/50
WORKPACKAGES	
Verified by See signatures on pages 2-4	
Date	Signature
18/07/2019	
record	
VP leaders	
signature	
See Distribution list at the end of this document	

Between

Commissariat à l'Énergie Atomique et aux Énergies Alternatives,
a French state-owned research entity with a scientific, technical or industrial activity duly organised under the laws of France and having its registered office, located **Bâtiment Le Ponant** D - 25, rue Leblanc - Paris 15ème (France) - and declared at the Paris Register of Commerce and Trade ("Registre du Commerce et des Sociétés de Paris") under the following registration number: R.C.S. PARIS B 775 685 019,
Represented by as

Hereafter referred to as "CEA"

and

Centre National de la Recherche Scientifique, a public scientific and technological institution, with headquarters at 3 rue Michel-Angé 75794 Paris cedex 16, France,
Represented by

Hereafter referred to as "CNRS"

Acting on its name and its behalf and on the names and on behalf of the following laboratories:

- Laboratoire physique nucléaire et hautes énergies (LPNHE) ;
- Institut de recherche en astrophysique et planétologie (IRAP) ;
- Laboratoire Leprince-Ringuet (LLR) ;
- Laboratoire de Physique des 2 Infinis Irène Joliot-Curie (IJCLab) ;
- Laboratoire d'Annecy de physique des particules (LAPP) ;
- Institut de Planétologie et d'Astrophysique de Grenoble (IPAG) ;
- Centre de physique des particules de Marseille (CPPM) ;
- Astroparticule et Cosmologie (APC) ;
- Laboratoire Univers et Particules de Montpellier (LUPM) ;
- Centre d'Études Nucléaires de Bordeaux Gradignan (CENBG-LP2IB) ;

and

Deutsches Elektronen-Synchrotron DESY,
Notkestr. 85, 22607 Hamburg, Germany,
Represented by as

Hereafter referred to as "DESY"

and

Institut de Física d'Altes Energies
Edifici Cn, Universitat Autònoma de Barcelona, 08193 **Bellaterra**, Barcelona, Spain
Represented by as Director

Acting on its name and on the names and on behalf of the following joint units:

- Institut de Ciències del Cosmos-Universitat de Barcelona (ICC-UB) ;
- Universidad Complutense de Madrid (UCM) ;
- Centro de Investigaciones Energéticas, Medioambientales y Tecnológicas (CIEMAT) ;

Hereafter referred to as "CTA-Spain"

NectarCAM CDMR Process

- CDMR stands for ‘Critical Design and Manufacturing readiness Review’. This review was the combination of two reviews : CDR and MRR, due to CTA-N tight schedule
- The CDR part is conducted:
 - to verify that the detailed design of NectarCAM satisfy specified requirements;
 - to review preliminary hardware product specifications;
 - to assess risk areas for each configuration item;
 - to evaluate preliminary test planning;
 - to evaluate the adequacy of preliminary operation and support documents.
- The MRR part is conducted to assess the overall production readiness
- Details in the review plan CTA-PLA-MST-306000-0001 dated 21/10/2020



cta cherenkov telescope array

CTA-PLA-MST-306000-0001
Issue 1, Rev. B, 2020-10-21
Page 1 of 10

cta

MST NectarCAM CDMR Plan

Prepared by  Digitally signed by member: 6037291C-
F55D-4EE8-8A00-A26A4F77473F FDCA10C0-
B659-4663-8BAC-6C2EBF841839
Date: 2020.10.23 13:33:21 +02'00'
N. Whyborn, CTA Lead Systems Engineer

Approved by  Digitally signed by P. Galdemard
Date: 2020.10.23 17:41:23 +02'00'
P. Galdemard, NectarCAM Project Manager

Released by  Digitally signed by Wolfgang
Wild
Date: 2020.10.23 17:41:23 +02'00'
W. Wild, CTA Project Manager

Review members

NectarCAM review Team:
WP leaders + PAM + RAMS manager

Name	Affiliation & position
François Toussenet	CNRS/IN2P3/LPNHE, Front End Electronics WP leader
Frédéric Louis	CEA/Irfu, AIV WP leader
Jean-François Glicenstein	CEA/Irfu, Principal Investigator
Jonathan Biteau	CNRS/IN2P3/IJCLab, Calibrations Devices WP leader
Juan Abel Barrio	UCM, Trigger & Clocks WP leader
Julie Prast	CNRS/IN2P3/LAPP, systems engineer and Monitoring & Service WP leader
Julien Houles	CNRS/IN2P3/CPPM, Processing WP leader
Oscar Ferreira	CNRS/IN2P3/LLR, Mechanics & cooling WP leader and Mechanics architect
Patrick Sizun	CEA/Irfu, software architect and Camera Control Software leader
Philippe Galdemard	CEA/Irfu, Project Manager
Pierre Jean	CNRS/INSU/IRAP, Focal Plane Equipment WP leader
Stéphane Colonges	CNRS/IN2P3/APC, RAMS responsible
Vincent Leray	Nexeya, Product Assurance Manager

Review Panel:

Name	Affiliation & role
Andrea Bulgarelli	INAF, ACADA SAG Pipeline
Carlos Delgado	CIEMAT, LST Camera
Chiara Montanari	CTAO, Interface Coordinator
Elisa Antolini	CTAO, ACADA Systems Engineer
Francesco Dazzi	CTAO, Senior Systems Engineer
George Pruteanu	CTAO, RAM Engineer
German Hermann	MPP Munich, MST FlashCam
Gianluca Giavitto	DESY, SST Cam Systems Engineer
Karl Tegel	CTAO, System Safety Engineer
Markus Garzarczyk	DESY, MST STR Coordinator
Nick Whyborn (Chairperson)	CTAO, Lead Systems Engineer
Olivier Schnurr	CTAO, Requirement Management
Pascal Vincent	LPNHE Paris, external reviewer
Razmik Mirzoyan	MPP Munich, external reviewer
Roberta Zanin	CTAO, Project Scientist
Vanessa Montes	CTAO, Systems Engineer
Volker Heinz	CTAO, CTA-S Site Manager

- 213 documents were delivered

- 22 system level
- 191 workpackage level

Management and main CDMR outcomes, P. Galdemard, NectarCAM remote meeting, 6-7 April 2021

NectarCAM CDMR Process

- 342 RIXes were raised by the panel by Nov. 26, 2020. (RIX stands for Review Item Comment, Question or Discrepancy) using the Redmine platform.
- All RIXes were answered by the team by dec. 23, 2020.
- 288 RIXes were processed and a disposition agreed before the review meeting
- The review meeting was held on Feb. 16-17, 2021. NectarCAM team gave presentations requested by the panel on the following topics:
 - Open Design work and completion schedule
 - Requirements
 - Interfaces
 - Verification
 - RAMS
- The review report was received on March 26, 2021

NectarCAM CDMR main outcomes

(the WP leaders were asked to present WP specific items in their presentation)



- 16 high priority actions to be completed before the CDMR can be officially closed
- 142 lower priority actions to be completed before the acceptance review of the first camera.

- Nota Bene: The closure of the CDMR is the official green light to start production. We cannot sign production contracts before (but we can prepare the tenders). An exception was made for the PMT contract because there is no alternative
 - All 16 high priority actions must be closed as soon as possible if we want to be able to fulfil the CTA-N pathfinder schedule (5 equipped MSTs before the end of 2023)
 - The WP leaders were asked to present today and tomorrow the main actions associated with their WP, as well as a draft schedule for the production of their sub-systems

High priority actions

#	Subject	Assigned To	Action
42329	Missing camera safety system	GALDEMARD Philippe	Complete the work needed to demonstrate conformance with applicable EU Directives with the support of the CTAO Product Safety engineer
42335	Camera component controllers association	Prast Julie	Demonstrate that there is negligible technical risk in the proposal to proceed with hardware procurement before the development of the control software has been fully defined
42357	Ambiguity in the terminology	Glicenstein Jean-Francois	Correct inconsistent terminology in DD015
42380	DD013_MST-CAM-ICD-236-DESY: external ICD is incomplete and has inconsistencies	Prast Julie	Complete DD013 MST-CAM-ICD-236-DESY: external ICD with MST structure
42402	Incomplete architecture	Glicenstein Jean-Francois	Update DD015 NectarCAM architecture design
42403	Wrong scope of the architecture	Glicenstein Jean-Francois	Update DD015 NectarCAM architecture design
42451	DD003 - NectarCAM Product Assurance plan	Leray Vincent	Provide: - Software Development Plan - Software Maintenance Plan - Software requirements verification - mention Use Cases and/or SRS as deliverables
42452	Comments on DD015 NectarCAM-architecture-design	Glicenstein Jean-Francois	Update MST-CAM-TN-0360-CPPM and MST-CAM-DM-0050-D130
42556	IP level of the enclosure	Biteau Jonathan	AI NectarCAM provide demonstration of design compliance for V04. By spring 2021 and remove references to V03. AI CTAO decide if Power-surge / Lightning protection improvements to be mandated.
42596	Unclear document application	Toussnel Francois	Provide evidence of design verification for FEB V6.
42646	Qualification model	Prast Julie	NectarCAM to provide a preliminary list of design verification tests that will be performed on QM.
42745	DD011_MST-CAM-SP-0257_NCAM_Validation_MatrixV1.4-2: compliance status confusing; verification method missing; other missing content	Prast Julie	NectarCAM to work with CTAO to address the issues raised regarding DD011 (verification plan & report)
43138	Generalization of issue #42336: NectarCAM to improve consistency of terminology	Dazzi Francesco	NectarCAM to improve consistency of terminology used across its documentation.
42337	Definition of camera high wind protection	Pruteanu George	CTAO to oversee resolution of shutter wind resistance.
42738	Unclear document classification	Whyborn Nick	CTAO to clarify the meaning of commissioning, verification, validation, acceptance, plan, manual, and procedure
42850	DD200_MST-CAM-PL-0406-IRFU_NectarCAM_AIV_Plan_for_production_V2.1: role of QM unclear, lack of verification plan	Montes Vanessa	AI CTAO will provide a verification plan template and support NectarCAM to complete it.

I wish us a very
fruitful meeting !

